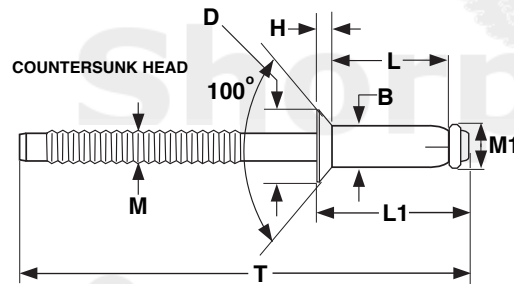


Countersunk,  
All Aluminum & All Steel

STRUCTURAL, DOUBLE-LOCKING



COUNTERSUNK DOUBLE-LOCKING STRUCTURAL BLIND RIVET										
Nominal Rivet Diam. & Material	Part Number	L	Grip Range	M	B	Recommended Hole Size	H	D	L1	Typical Shear Strength (lbs.)
		Rivet Length (±.012)		Mandrel Nail Diameter (+.003, -.002)	Body Diam. (±.002)		Head Height (±.008)	Head Diam. (±.012)	Rivet Length (±.032)	
1/4 Alum/ Alum	LH64115K	0.453	.150 - .228	.164	0.250	0.260 - 0.268	0.079	0.394	.453	616
	LH64125K	0.492	.189 - .268						.492	-
	LH64175K	0.689	.386 - .465						.689	1100
1/4 Steel/ Steel	L64175K	0.689	.386 - .465	.164	0.250	0.260 - 0.268	0.079	0.394	.689	2310
	L64195K	0.768	.465 - .543						.768	

<b>Description</b>	A blind fastener with a self-contained mandrel. The body of the rivet has a countersunk flat head and a shank which tapers slightly where it meets the mandrel head. The mandrel is designed with two sets of longitudinal grooves that provides internal friction at both ends of the fastening. The section of the mandrel that protrudes above the head of the rivet has circumferential serrations that helps the tool to grip the mandrel during installation. This top portion of the mandrel ultimately breaks away once the rivet has been installed.	
<b>Applications/ Advantages</b>	The double-locking system ensures that the mandrel remains tightly fitted within the rivet body, rendering it highly resistant to vibration and water. The internal friction system with differential force load provides maximum clamp-up without deforming the materials being gripped. This rivet is designed for heavy industrial use, including automotive, commercial vehicles, buses, railway cars, farm equipment and electrical engineering.	
<b>Material</b>	<i>All Aluminum variety:</i> <b>Rivet Body:</b> Aluminum 5052 <b>Mandrel:</b> Aluminum Almg 6.0 or equivalent	<i>All Steel variety:</i> <b>Rivet Body:</b> Low carbon steel with zinc yellow chromate; <b>Mandrel:</b> Carbon steel with zinc yellow chromate
<b>Shear Strength</b>	Typical shear strengths are listed in the above table.	
<b>Tensile Strength</b>	772 lbs.	1213 lbs.