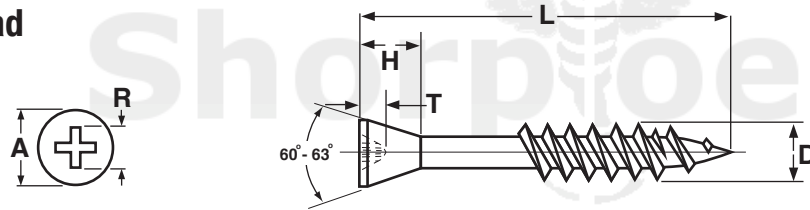
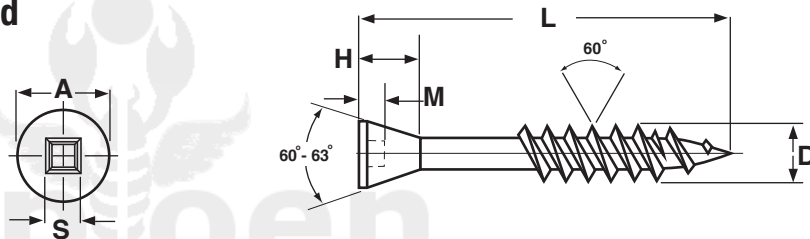


Phillips & Square Drive, Twinfast Fine Thread **DRYWALL SCREWS, TRIM HEAD**

**Phillips Drive Trim Head**



**Square Drive Trim Head**



TRIM HEAD DRYWALL SCREWS — TWINFAST FINE THREAD															
Nominal Size & Approx. Threads per Inch	A		R		T		S		M		D		H		Phillips & Square Recess Drive Size
	Head Diameter		Phillips Recess Diameter		Phillips Recess Depth		Recess Square		Square Recess Depth		Thread Diameter		Head Height		
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	
6 - 18	.236	.216	.136	.121	.082	.066	.092	.089	.063	.047	.142	.133	.150	.133	#1
7 - 15	.236	.216	.136	.121	.082	.066	.092	.089	.063	.047	.158	.145	.150	.133	#1
8 - 15	.276	.256	.185	.169	.104	.080	.113	.110	.075	.065	.169	.161	.150	.133	#2
Tolerance on Length											± 0.06				

NOTE: There is no single standard for trim head drywall screw dimensions. These values are offered as a guide; deviations from these specifications may occur.

<b>Description</b>	A screw with twinfast thread, extra sharp point and countersunk flat head of a width 1/3 less than a standard bugle drywall screws.
<b>Applications/ Advantages</b>	For attaching wood trim to wood framing of up to 20 gage thick. The square drive variety is preferred when greater torque is required during installation.
<b>Material</b>	AISI 1018 or equivalent steel
<b>Heat Treatment</b>	Screws shall be quenched in liquid and then tempered by reheating to 650°F minimum.
<b>Case Depth</b>	.004 in. minimum
<b>Surface Hardness</b>	Vickers HV 550 - 800 (Rockwell C 52.3 - 64)
<b>Core Hardness</b>	HV 270 - 450 (Rockwell C 25.6 - 45.3)
<b>Torque</b>	#6: 32 Kgs/cm; #7: 37 Kgs/cm; #8: 47 Kgs/cm
<b>Plating</b>	Black phosphate finish